

**Average Data Sheet 2018****Dyckerhoff MIKRODUR® P-F Microfine Cement  
(Deliveries from January to December)**

<b><u>Fresh water to cement ratio for all tests performed (w/c):</u></b>	<b>1,45</b>
<u>Slurry formulation:</u>	neat
<u>Specific gravity of slurry</u> (slurry density):	1,38 kg/dm <sup>3</sup>
<u>Absolute grain density</u> of dry powder:	~3,15 kg/dm <sup>3</sup>
<u>Grain size distribution</u> D (95%), D (50 %):	~ 14 µm (< <b>16 µm</b> ), ~ 4,5 µm (< <b>5 µm</b> )
<u>Bulk Density</u>	~ 0,9 kg/dm <sup>3</sup>
 <u>Rheology*</u> at:	 <b>27 °C</b>
Dial readings at rpm 300-200-100:	16-14-12
Dial readings at rpm 60-30-20:	10-7-5
Plastic viscosity (PV):	6 cP
Yield point (YP):	10 lbf/100ft
 <u>Cube compressive strengths</u> at:	 <b>38 °C</b>
	atmospheric
After 8 h	61 psi (> <b>50 psi</b> )
After 24 h	650 psi (> <b>500 psi</b> )

**In Bold and Brackets: Internal Quality Requirements**

January 2019

\* Without second mixing after removing the slurry from the atmospheric consistometer